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D350-567-143
Job Sheet 204030



Part No: D350-567-143

Job Qty: 1 pcs

Part Name: Floor Window Close Out (Energy Attenuating Seats)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DSI 9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S239578

Part: D350-567-143

Job No: 204030

Serial No/Batch: S239578

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue Per FAA, STC SH989NE

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12/2/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	12/27/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B 1 pcs		12/27/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 9-89
				QC 4 - 78	DEC 1 6 2019
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
135 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89
				Packaging 3 - 25 - B4B	DEC 1 6 2019
135 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
135 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	DAS 21 9-89
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	DC - 2 - B4B	DEC 1 6 2019
				QC 21 - FG - 21	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 70	DAS 21 9-89
				QC 21 - SA - 53	DEC 1 6 2019
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-143					
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Location: _____

135 - Document Control) Photocopy bluefile & type labels per PPP D350-567-143 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5033053
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5146112
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5014712
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5085040
D4434-041	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5021402
D4434-047	Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192177
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5040100
D4436-041	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5030110
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5072169
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5030336
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5013311
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5013311
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5013311
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5021409
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5031422
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5030330
NAS1149FN616P	Washer (AN960-6L)	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5014712
NAS1149FN816P	Washer (AN960-8L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5013311

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	397	0
	AN525-10R6	2	263	0
	AN525-832R7	2	19	0
	D3802-1	2	232	0
	D4434-041	1	3	0
	D4434-047	1	5	0
	D4435-9	2	21	0
	D4436-041	1	2	0
	D4441-1	2	214	0
	D4971-041	1	3	0
	MS21042L06	7	277	0
	MS21042L08	2	1,107	0
	MS21042L3	5	1,541	0
	MS21059L3	2	111	0
	MS35206-229	7	39	0
	NAS1149F0332P	10	3,796	0
	NAS1149FN616P	14	359	0
	NAS1149FN816P	2	157	0

Part Specifications

Specifications could not be found.

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M/U. 013409



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS					
		Rework Scrap Use-as-is		Cross tube Small Fab Finishing					
				Skid-tube Machining Large Fab					
				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging					
				Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance	
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing	
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish	
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up			
Human Factors		Other/Details:							